



TECHNICAL DATA SHEET

Amarok Hot Filler-0810 AHF-0810S

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PRODUCT DESCRIPTION	Hot melt adhesive design to fill wood knots, cracks or other cavity's			
USES	This product meet industries standard. It is use as wood putty for flooring and furniture industries.			
FEATURES	Very good machining Excellent bond to wood and will accept most finish use in flooring and furniture market Very hard and easy to apply manually or with automatic equipment Excellent stability Not abrasive on melting equipment.			
TYPICAL PROPERTIES	Viscosity: 15000cps @135c Speed of Set: Fast Application Temp.: 135c to 160c Color: Black, Brown, Tane Type : Pellets or 7/16" - 11.5 mm glue stick Melting point 115c Density 1.21			
ASTM D 1238 MELT FLOW INDEX	Celsius (°C),	Fahrenheit (°F)	Time (seconds)	Weight (grams)
	120°C	248 (°F)	60	2,41
	125°C	257 (°F)	60	3,01
	130°C	266 (°F)	60	3,52
	135°C	275 (°F)	60	4,26
	140°C	284 (°F)	60	4,76
ADDITIONAL DATA	23 kg box			
LIMITATIONS	Shelf Life: Twelve (12) months. Do not store at high temperatures. Keep container covered when not removing adhesive. Do not allow hot adhesive to contact skin. See SDS for details.			

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